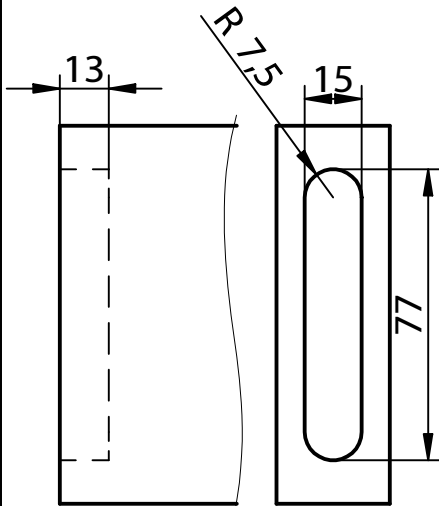


Art. Nr. K036

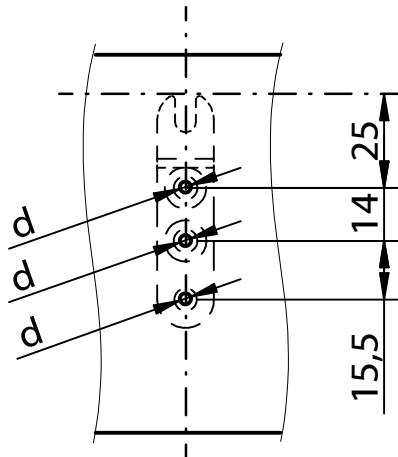
Pat.Nr. EP 0 765 130

Massivholzverbinder

### Fräsbild

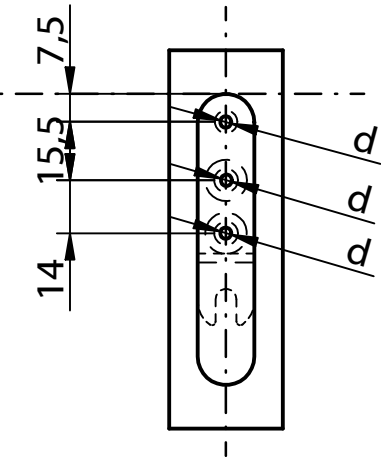


### Bohrbild im Längsholz



d...Ø 3mm vorbohren

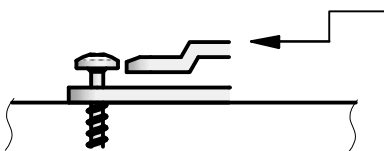
### Bohrbild im Hirnholz



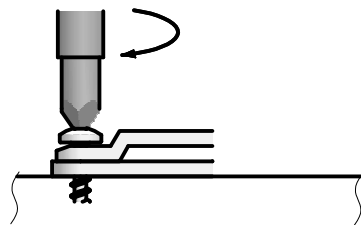
d...Ø 3mm vorbohren

### Einstellen der PH- Schraube

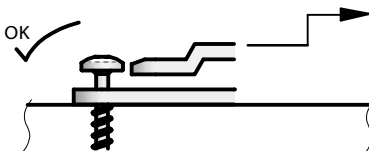
1. Verbinder einlegen



2. Schraube andrehen



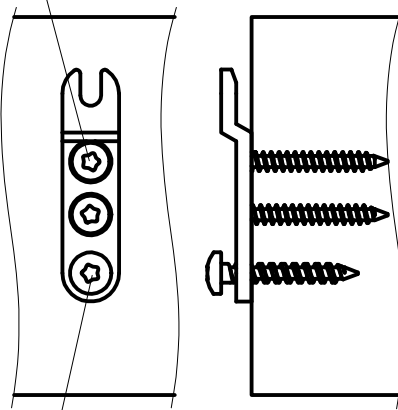
3. Verbinder entnehmen



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### Schraubenbild im Längsholz

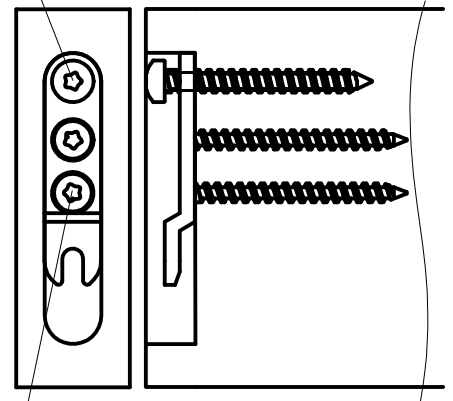
2x SK 5x40



1x PH 5x40

### Schraubenbild im Hirnholz

1x PH 5x60

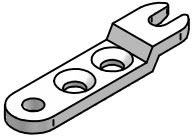


2x SK 5x60

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# Construction Manual

# DUO 62/15



Art. No. K036

Pat.No. EP 0 765 130

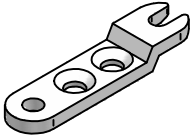
Frame connector

<p><b>Size of rebate</b></p>	<p><b>Drilling template in header side grain</b></p> <p>d...Ø 3mm pre drill</p>	<p><b>Drilling template in end grain</b></p> <p>d...Ø 3mm pre drill</p>
<p><b>Adjust PH- Screw</b></p> <ol style="list-style-type: none"> <li>1. Insert connector</li> <li>2. Screw in</li> <li>3. Remove connector</li> </ol>	<p><b>Screw template in header side grain</b></p> <p>2x SK 5x40</p> <p>1x PH 5x40</p>	<p><b>Screw template in end grain</b></p> <p>1x PH 5x60</p> <p>2x SK 5x60</p>

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# DUO 62/15



Réf. K036

Brevet EP 0 765 130

Connecteur bois massif

<p><b>Détail du fraisage</b></p>	<p><b>Détail du perçage en bois de fil</b></p> <p>d...pré-percer Ø 3mm</p>	<p><b>Détail du perçage en bois de bout</b></p> <p>d...pré-percer Ø 3mm</p>
<p><b>Régler les vis tête ronde</b></p> <ol style="list-style-type: none"> <li>1. Emboîter un connecteur</li> <li>2. Visser la vis</li> <li>3. Enlever le connecteur</li> </ol>	<p><b>Détail du vissage en bois de fil</b></p> <p>2 vis SK 5x40 1 vis PH 5x40</p>	<p><b>Détail du vissage en bois de bout</b></p> <p>1 vis PH 5x60 2 vis SK 5x60</p>

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