



Winkel α	ALPHA Plattenstärke / board thickness (mm)										Stufenbohrung ϕ
Angel α	20,0	22,0	24,0	26,0	28,0	30,0	32,0	34,0	36,0	38,0	2-step-drilling ϕ
0°	69,0	69,0	69,0	69,0	69,0	69,0	69,0	69,0	69,0	69,0	keine/no
5°	69,0	70,0	70,0	70,0	70,0	70,5	70,5	70,5	70,5	70,5	keine/no
10°	71,0	71,0	71,0	71,5	71,5	71,5	72,0	72,0	72,0	72,5	keine/no
15°	71,5	72,0	72,0	72,5	73,0	73,0	73,5	73,5	74,0	74,0	keine/no
20°	72,5	73,0	73,5	73,5	74,0	74,5	75,0	75,0	75,5	76,0	keine/no
25°	73,5	74,0	74,5	75,0	75,5	76,0	76,5	77,0	77,5	78,0	keine/no
30°	74,8	75,4	76,0	76,5	77,0	77,7	78,2	79,0	79,5	80,0	keine/no
35°	76,0	76,5	77,5	78,0	79,0	79,5	80,0	81,0	81,5	82,0	16,0
40°	77,5	79,0	79,0	80,0	80,5	81,5	82,5	83,5	84,0	85,0	16,0
45°	79,0	80,0	81,0	82,0	83,0	84,0	85,0	86,0	87,0	88,0	16,0
50°	81,0	82,0	83,5	84,5	85,5	87,0	88,0	89,5	90,5	91,5	20,0
55°	83,3	84,5	86,0	87,5	89,0	90,5	92,0	93,5	94,5	96,0	20,0
60°	86,5	88,0	90,0	91,5	93,0	95,0	96,5	98,5	100,0	102,0	20,0

Winkel β	BETA Plattenstärke / board thickness (mm)										Stufenbohrung ϕ
Angel β	20,0	22,0	24,0	26,0	28,0	30,0	32,0	34,0	36,0	38,0	2-step-drilling ϕ
0°	69,0	69,0	69,0	69,0	69,0	69,0	69,0	69,0	69,0	69,0	keine/no
5°	68,0	68,0	68,0	68,0	68,0	67,5	67,5	67,5	67,5	67,5	keine/no
10°	67,0	67,0	67,0	66,5	66,5	66,5	66,0	66,0	66,0	65,5	keine/no
15°	66,5	66,0	66,0	65,5	65,0	65,0	64,5	64,5	64,0	64,0	keine/no
20°	65,5	65,0	64,5	64,5	64,5	64,0	63,5	63,0	62,5	62,0	keine/no
25°	64,5	64,0	63,5	63,0	62,5	62,0	61,5	61,0	60,5	60,0	keine/no
30°	63,0	6,5	62,0	61,5	61,0	60,5	60,0	59,0	58,5	58,0	keine/no
35°	62,0	61,5	60,5	60,0	59,0	58,5	58,0	57,0	56,5	55,5	16,0
40°	60,5	60,0	60,0	58,0	57,5	56,5	55,5	54,5	54,0	53,0	16,0
45°	59,0	58,0	57,0	56,0	55,0	54,0	53,0	52,0	51,0	50,0	16,0
50°	57,0	56,0	54,5	53,5	52,5	51,0	50,0	48,5	47,5	46,5	20,0
55°	54,5	53,5	52,0	50,5	49,0	47,5	46,0	44,5	43,5	42,0	20,0
60°	51,5	50,0	48,0	46,5	45,0	43,0	41,5	39,5	38,0	36,0	20,0